

302 型（开槽型）自攻螺套规格参数

Type 302 (Slotted) Self-Tapping Insert Specifications

公制 Metric			参考钻孔直径 Recommended Drill Diameter			最小钻孔深度 Minimum Drill Depth
内螺纹 Internal Thread	外螺纹 External Thread	长度 Length	塑料 Plastic	铝合金 Aluminum Alloy	铸铁 Cast Iron	
M2-0.4	M4.5-0.5	6	4.0-4.1	4.1-4.2	4.2-4.3	8
M2.5-0.45	M4.5-0.5	6	4.0-4.1	4.1-4.2	4.2-4.3	8
M3-0.5	M5-0.5	6	4.5-4.6	4.6-4.7	4.7-4.8	8
M4-0.7	M6.5-0.75	8	5.8-5.9	6.0-6.1	6.1-6.2	10
M5-0.8	M8-1.0	10	7.1-7.2	7.3-7.5	7.5-7.6	13
M6(a)-1.0	M9-1.0	12	8.1-8.2	8.3-8.5	8.5-8.6	15
M6-1.0	M10-1.5	14	9.0-9.2	9.2-9.3	9.3-9.4	17
M8-1.25	M12-1.5	15	10.6-10.8	11-11.2	11.2-11.4	18
M10-1.5	M14-1.5	18	12.6-12.8	13.0-13.3	13.2-13.4	22
M12-1.75	M16-1.5	22	14.6-14.8	15.0-15.3	15.2-15.4	26
M14-2.0	M18-1.5	24	16.6-16.8	17.0-17.3	17.2-17.5	28
M16-2.0	M20-1.5	22	18.6-18.8	19.0-19.3	19.2-19.5	27
M18-2.5	M22-1.5	24	20.6-20.8	21.0-21.3	21.2-21.5	29
M20-2.5	M26-1.5	27	24.6-24.8	25.0-25.3	25.2-25.4	32
M22-2.5	M26-1.5	30	24.6-24.8	25.0-25.3	25.2-25.4	36
M24-3.0	M30-1.5	30	28.8-29.0	29.0-29.3	29.2-29.4	36
M27-3.0	M34-1.5	30	32.8-33.0	33.0-33.2	33.2-33.4	36
M30-3.5	M36-1.5	40	34.8-35.0	35.0-35.2	35.2-35.4	46